



Tri-Pac, Inc.

Contract Filling & Packaging

SAFETY DATA SHEET

Elite Bore Gel

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name Elite Bore Gel

Chemical name Mixture

Recommended use of the chemical and restrictions on use

Application Firearm bore cleaner

Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Manufacturer Tri-Pac Inc
17336 M-60 E
Vandalia MI 49095
269-476-2303
269-476-2302

Emergency telephone number

Emergency telephone ChemTel 1-800-255-3924

2. Hazard(s) identification

Classification of the substance or mixture

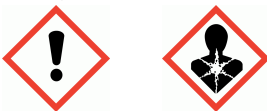
Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Repr. 1B - H360D

Environmental hazards Aquatic Acute 3 - H402

Label elements

Pictogram



Signal word

Danger

Hazard statements

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H360D May damage the unborn child.
H402 Harmful to aquatic life.

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| | |
|---------------------------------|--|
| Precautionary statements | <p>P201 Obtain special instructions before use.</p> <p>P202 Do not handle until all safety precautions have been read and understood.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P308+P313 If exposed or concerned: Get medical advice/ attention.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p> |
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Contains N-methyl-2-pyrrolidone

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

| |
|--|
| 2-butoxyethanol 5-10% CAS number: 111-76-2 |
| Classification Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 |
| N-methyl-2-pyrrolidone 5-10% CAS number: 872-50-4 |
| Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Repr. 1B - H360D STOT SE 3 - H335 |

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| | |
|----------------------------------|-------------|
| Monoethanolamine | 1-5% |
| CAS number: 141-43-5 | |
| Classification | |
| Flam. Liq. 4 - H227 | |
| Acute Tox. 4 - H302 | |
| Acute Tox. 4 - H312 | |
| Acute Tox. 4 - H332 | |
| Skin Corr. 1B - H314 | |
| Eye Dam. 1 - H318 | |
| STOT SE 3 - H335 | |
| Aquatic Acute 2 - H401 | |
| Alkylpolyglycoside C10-16 | 1-5% |
| CAS number: 110615-47-9 | |
| Classification | |
| Skin Irrit. 2 - H315 | |
| Eye Dam. 1 - H318 | |

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

| | |
|-----------------------------------|--|
| General information | Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. |
| Inhalation | Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist. |
| Ingestion | Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel. |
| Skin Contact | Rinse with water. |
| Eye contact | Rinse with water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues. |
| Protection of first aiders | First aid personnel should wear appropriate protective equipment during any rescue. |

Most important symptoms and effects, both acute and delayed

| | |
|----------------------------|---|
| General information | The severity of the symptoms described will vary dependent on the concentration and the length of exposure. |
| Inhalation | No specific symptoms known. |
| Ingestion | May cause irritation. |
| Skin contact | Redness. Irritating to skin. |
| Eye contact | Irritating to eyes. |

Indication of immediate medical attention and special treatment needed

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|-----------------------------|------------------------|
| Notes for the doctor | Treat symptomatically. |
|-----------------------------|------------------------|

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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapors. Evacuate area. Keep upwind to avoid inhalation of gases, vapors, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material.

Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

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Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. May damage the unborn child. Pregnant or breastfeeding women should not work with this product if there is any risk of exposure. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Store locked up. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure Controls/personal protection

Control parameters

Occupational exposure limits

2-butoxyethanol

Long-term exposure limit (8-hour TWA): OSHA 50 ppm 240 mg/m³

Sk

Long-term exposure limit (8-hour TWA): ACGIH 20 ppm 97 mg/m³

A3

Monoethanolamine

Long-term exposure limit (8-hour TWA): OSHA 3 ppm 6 mg/m³

Long-term exposure limit (8-hour TWA): ACGIH 3 ppm 7.5 mg/m³

Short-term exposure limit (15-minute): ACGIH 6 ppm 15 mg/m³

OSHA = Occupational Safety and Health Administration.

Sk = Danger of cutaneous absorption.

ACGIH = American Conference of Governmental Industrial Hygienists.

A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.

2-butoxyethanol (CAS: 111-76-2)

Immediate danger to life and health 700 ppm

Monoethanolamine (CAS: 141-43-5)

Immediate danger to life and health 30 ppm

Exposure controls

Protective equipment



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| Appropriate engineering controls | Provide adequate general and local exhaust ventilation. Ensure the ventilation system is regularly maintained and tested. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients. |
| Eye/face protection | Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead. |
| Hand protection | Wear protective gloves. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended. |
| Other skin and body protection | Wear appropriate clothing to prevent any possibility of skin contact. |
| Hygiene measures | Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product. |
| Respiratory protection | Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. |
| Environmental exposure controls | Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |

9. Physical and Chemical Properties

Information on basic physical and chemical properties

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|--|-------------------------------------|
| Appearance | Clear, yellowish liquid. |
| Odor | Characteristic. |
| pH | pH (concentrated solution): 10 - 11 |
| Melting point | Not determined. |
| Initial boiling point and range | Not determined. |
| Flash point | > 200°F Estimated value. |
| Evaporation rate | Not determined. |
| Evaporation factor | Not determined. |
| Flammability (solid, gas) | Not determined. |
| Vapor pressure | Not determined. |
| Vapor density | Not determined. |
| Relative density | 1.04 |
| Solubility(ies) | Soluble in water. |
| Auto-ignition temperature | Not determined. |

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| | |
|---|---|
| Viscosity | Not determined. |
| Explosive properties | Not expected to present an explosion hazard due to static discharge |
| Explosive under the influence of a flame | No |
| Oxidizing properties | Not determined. |

10. Stability and reactivity

| | |
|---|---|
| Reactivity | See the other subsections of this section for further details. |
| Stability | Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions. |
| Possibility of hazardous reactions | No potentially hazardous reactions known. |
| Conditions to avoid | There are no known conditions that are likely to result in a hazardous situation. |
| Materials to avoid | No specific material or group of materials is likely to react with the product to produce a hazardous situation. |
| Hazardous decomposition products | Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors. |

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

ATE oral (mg/kg) 3,703.7

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

ATE dermal (mg/kg) 8,148.15

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

ATE inhalation (dusts/mists mg/l) 11.11

Skin corrosion/irritation

Animal data Irritating.

Serious eye damage/irritation

Serious eye damage/irritation Causes serious eye irritation.

Respiratory sensitization

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization Based on available data the classification criteria are not met.

Germ cell mutagenicity

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| | |
|--|---|
| Genotoxicity - in vitro | Based on available data the classification criteria are not met. |
| <u>Carcinogenicity</u> | |
| Carcinogenicity | Based on available data the classification criteria are not met. |
| IARC carcinogenicity | Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans. |
| <u>Reproductive toxicity</u> | |
| Reproductive toxicity - fertility | Based on available data the classification criteria are not met. |
| Reproductive toxicity - development | May damage the unborn child. |
| <u>Specific target organ toxicity - single exposure</u> | |
| STOT - single exposure | Not classified as a specific target organ toxicant after a single exposure. |
| Target organs | Respiratory system, lungs |
| <u>Specific target organ toxicity - repeated exposure</u> | |
| STOT - repeated exposure | Not classified as a specific target organ toxicant after repeated exposure. |
| <u>Aspiration hazard</u> | |
| Aspiration hazard | Based on available data the classification criteria are not met. |
| <u>General information</u> | |
| General information | Avoid contact during pregnancy/while nursing. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. |
| Inhalation | No specific symptoms known. |
| Ingestion | May cause irritation. |
| Skin Contact | Redness. Irritating to skin. |
| Eye contact | Irritating to eyes. |
| Route of entry | Ingestion Inhalation Skin and/or eye contact |
| Target Organs | No specific target organs known. |

12. Ecological Information

| | |
|---|---|
| Ecotoxicity | Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment. |
| Toxicity | Based on available data the classification criteria are not met. |
| <u>Persistence and degradability</u> | |
| Persistence and degradability | The degradability of the product is not known. |
| <u>Bioaccumulative potential</u> | |
| Bio-Accumulative Potential | No data available on bioaccumulation. |
| <u>Mobility in soil</u> | |
| Mobility | No data available. |
| <u>Other adverse effects</u> | |
| Other adverse effects | None known. |

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13. Disposal considerations

Waste treatment methods

General information

The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

14. Transport information

General

The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

Not applicable.

UN No. (DOT)

Not applicable.

UN proper shipping name

Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Not applicable.

DOT packing group

Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT TIH Zone

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

Elite Bore Gel

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None of the ingredients are listed or exempt.

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

0.1 %

1.0 %

2-butoxyethanol

1.0 %

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

FDA - Essential Chemical

None of the ingredients are listed or exempt.

FDA - Precursor Chemical

None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories

None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

Known to the State of California to cause developmental and reproductive toxicity.

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

2-butoxyethanol

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances

The following ingredients are listed or exempt:

2-butoxyethanol

Monoethanolamine

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

2-butoxyethanol

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Monoethanolamine

Rhode Island "Right To Know" List

The following ingredients are listed or exempt:

2-butoxyethanol

Monoethanolamine

Minnesota "Right To Know" List

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

2-butoxyethanol

Monoethanolamine

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

2-butoxyethanol

Monoethanolamine

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

N-methyl-2-pyrrolidone

2-butoxyethanol

Monoethanolamine

Inventories

US - TSCA

All the ingredients are listed or exempt.

N-methyl-2-pyrrolidone

Monoethanolamine

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

16. Other information

| | |
|--|---|
| Classification abbreviations and acronyms | Eye Irrit. = Eye irritation Repr. = Reproductive toxicity Skin Irrit. = Skin irritation |
| Training advice | Only trained personnel should use this material. |
| Revision date | 7/13/2018 |
| Revision | 2 |
| SDS No. | 4593 |

Elite Bore Gel

Hazard statements in full

H227 Combustible liquid.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H360D May damage the unborn child.
H401 Toxic to aquatic life.
H402 Harmful to aquatic life.

End of Safety Data Sheet

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.